



## PM FOR CMM'S

### Daily Checks:

*Clean all exposed air bearing race ways with denatured alcohol and clean cloth. You are looking for dust, coolant, oil, water and metal shaving that can clog the air bearing port.  
Mainly top of the X beam and cmm table.*

### Weekly Checks:

*Clean fans on back of CPU and Controller if cnc/dcc model.  
Keep keyboard and mouse clean.  
Check the air filter at the cmm regulator for oil and water. Vent filter to remove fluids. Report to maintenance if found.*

### Monthly Checks:

*Inspect main air dryer and oil separator. Replace as needed.*

### Quarterly checks:

*Remove Z, Y and X covers to clean all race ways with denatured alcohol and clean cloth (Preferably lint free cloth) Some model requires that bellows be pulled back to expose race ways.*

**FOR FURTHER PREVENTIVE MAINTENANCE INSTRUCTION  
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